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KAZUYA KURIYAMA

[Claim(s)]

[Claim 1] The secondary battery that use a positive active material expressed by $\text{Li}_a\text{Ni}_b\text{M}^1\text{cM}^2\text{dM}^3\text{eO}_2$ (wherein, M^1 is at least one sort of elements chosen out of Co, Mn, and Fe, M^2 is at least one sorts of elements chosen out of B, Al, In, and Sn, and M^3 is at least one sort of elements chosen out of Mg, Zn.

[Detailed Description of the Invention]

[0009] [The purpose of this invention]

To offer the long lasting lithium secondary battery which has an excellent rate capability.

[0021] (Example 1- coin cell A1)

- $\text{LiOH} \cdot \text{H}_2\text{O}$, Ni_2CO_3 , CoCO_3 , B_2O_3 , and MgO were used.
- The mole ratio, $\text{Li} : \text{Ni} : \text{Co} : \text{B} : \text{Mg}$ is $1.03 : 0.88 : 0.10 : 0.01 : 0.01$.
- The mixture was calcinated at 750 degrees C under oxygen atmosphere for 20 hours. After calcination, it was cooled in dry air, and was milled.
- Cathode : Acetylene black : PTFE = 85 : 10 : 5
- Positive electrode is dried at 200 degree C in vacuum.
- Counter electrode is Li metal.
- Electrolyte is EC/DEC (1:1 vol%)

[0024] (Example 2 - coin cell A2)

- $\text{LiOH} \cdot \text{H}_2\text{O}$, Ni_2CO_3 , CoCO_3 , $\text{Al}_2(\text{NO}_3)_3$, and MgO were used.
- The mole ratio, $\text{Li} : \text{Ni} : \text{Co} : \text{Al} : \text{Mg}$ is $1.03 : 0.88 : 0.10 : 0.01 : 0.01$.

[0025] (Example 3 - coin cell A3)

- $\text{LiOH} \cdot \text{H}_2\text{O}$, Ni_2CO_3 , CoCO_3 , $\text{In}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$ and MgO were used.
- The mole ratio, $\text{Li} : \text{Ni} : \text{Co} : \text{In} : \text{Mg}$ is $1.03 : 0.88 : 0.10 : 0.01 : 0.01$.

[0026] (Example 4 - coin cell A4)

- $\text{LiOH} \cdot \text{H}_2\text{O}$, Ni_2CO_3 , CoCO_3 , SnO and MgO were used.
- The mole ratio, $\text{Li} : \text{Ni} : \text{Co} : \text{Sn} : \text{Mg}$ is $1.03 : 0.88 : 0.10 : 0.01 : 0.01$.

[0027] (Example 5 - coin cell A5)

- $\text{LiOH} \cdot \text{H}_2\text{O}$, Ni_2CO_3 , CoCO_3 , B_2O_3 , and ZnO were used.
- The mole ratio, $\text{Li} : \text{Ni} : \text{Co} : \text{B} : \text{Zn}$ is $1.03 : 0.88 : 0.10 : 0.01 : 0.01$.

[0028] (Example 1 of a comparison – coin cell B1)

- $\text{LiOH} \cdot \text{H}_2\text{O}$, Ni_2CO_3 were used.
- The mole ratio, $\text{Li} : \text{Ni}$ is $1.03 : 1.00$.

[0029] (Example 2 of a comparison – coin cell B2)

- $\text{LiOH} \cdot \text{H}_2\text{O}$, Ni_2CO_3 , CoCO_3 were used.
- The mole ratio, $\text{Li} : \text{Ni} : \text{Co}$ is $1.03 : 0.90 : 0.10$.

[0030] (Example 3 of a comparison – coin cell B3)

- $\text{LiOH} \cdot \text{H}_2\text{O}$, Ni_2CO_3 , B_2O_3 were used.
- The mole ratio, $\text{Li} : \text{Ni} : \text{B}$ is $1.03 : 0.90 : 0.10$.

[0031] (Example 4 of a comparison – coin cell B4)

- $\text{LiOH} \cdot \text{H}_2\text{O}$, Ni_2CO_3 , CoCO_3 , B_2O_3 were used.
- The mole ratio, $\text{Li} : \text{Ni} : \text{Co} : \text{B}$ is $1.03 : 0.89 : 0.10 : 0.01$

[0034]

[Table 1]

Discharge current = 3mA
Discharge capacity (mAh)
1st cycle 10th cycle

Discharge current = 10mA
Discharge capacity (mAh)
1st cycle 10th cycle

| 電池 | 放電電流 3mA 放電容量 (mAh) | | 放電電流 10mA 放電容量 (mAh) | |
|----|------------------------|------------|-------------------------|------------|
| | 1st cycle | 10th cycle | 1st cycle | 10th cycle |
| A1 | 65 | 64 | 58 | 55 |
| A2 | 66 | 63 | 57 | 54 |
| A3 | 65 | 64 | 57 | 55 |
| A4 | 66 | 64 | 56 | 53 |
| A5 | 66 | 63 | 55 | 52 |
| B1 | 52 | 45 | 28 | 25 |
| B2 | 50 | 43 | 29 | 24 |
| B3 | 49 | 40 | 30 | 25 |
| B4 | 63 | 62 | 30 | 28 |

[0035] As shown in Table 1, the cells A1, A2, A3, A4 and A5 by this invention had a large initial discharge capacity compared with the comparison cell B1, B2, and B3. Furthermore, the cells A1, A2, A3, A4 and A5 by this invention had a good rate capability compared with the cell B4.